



CHOSEN FOR CHARACTER

ESTABLISHED 1925



**GENUINE HANDMADE
COTSWOLD COLLECTION
RECLAIM
TRADITIONAL**

www.northcotbrick.co.uk

Northcot Bricks

Since 1925 Northcot Brick has produced a large variety of wirecut facing bricks, bench-moulded handmade bricks and reclaim bricks, together with a wide range of 'specials'. Northcot specialises in matching bricks from many areas of the UK for renovations and extensions as well as supplying bricks for new build projects, to create an enduring and quality finish.



Established 1925

History

“The company aims to merge the best old-style ‘character’ bricks and kiln-firing craft with modern bespoke service.”

Situated adjacent to Wellacre Quarry and renowned for its outstanding Jurassic lower lias clay, Northcot has its main ingredient for quality facing bricks readily available. The brickworks was established by Spencer Churchill in 1925 and was taken over by its current owner, in 1952.



Present day Northcot

Northcot is a family-owned business, situated in the Cotswolds, that is passionate about being the best and providing individual service to each of our customers. It produces bricks of character, made by Master Brickmakers. Customer support services include brick matching advice and 48 hour sample dispatch.



ISO 14001 Registered Company

Master Brickmakers

Handmade



Genuine handmade bricks: each brick is thrown into a bench mould.

Bricks of individual quality and natural beauty.

Machine-made



Machine-made wirecut bricks produced in smooth, sand-faced and rustic textures.

Traditionally made, coal-fired bricks of outstanding character.

Chosen for character

Genuine Handmade

“A natural choice using traditional methods for character and beauty”.

Handmade bricks have a special natural quality, often missing from mass production. At Northcot, genuine bench-moulded handmade bricks are hand-thrown using traditional methods that give each brick a beauty and character of its own.

Northcot handmade bricks are renowned for their subtle colours and texture, coupled with their ability to achieve an instant maturity that blends in with the old, making them ideal for restoration work, as well as creating beautiful and individual effects in the new. This makes Northcot a natural choice when an extra aesthetic dimension is required.

As well as traditional coal-fired sand-faced handmades, Northcot manufactures a unique range of semi-smooth handmade bricks. Both the sand-faced and smooth bricks are now available in genuine 68mm Southern Imperial sizes, in addition to 65mm and 73mm industry standard sizes, and non-standard and purpose made options.



Autumn Brown

Now available in 68mm
Southern Imperial sizes



Bourton Manor



Brickfield Orange



Brickfield Antique

Genuine hand-thrown bricks



Draycott Red



Lyneham Red Antique



Lyneham Red

Now available in 68mm
Southern Imperial sizes



Packwood Antique



Packwood Restoration



Packwood Rural

Bespoke colour blends available



Plumstead Antique



Plumstead Orange



Regal Multi

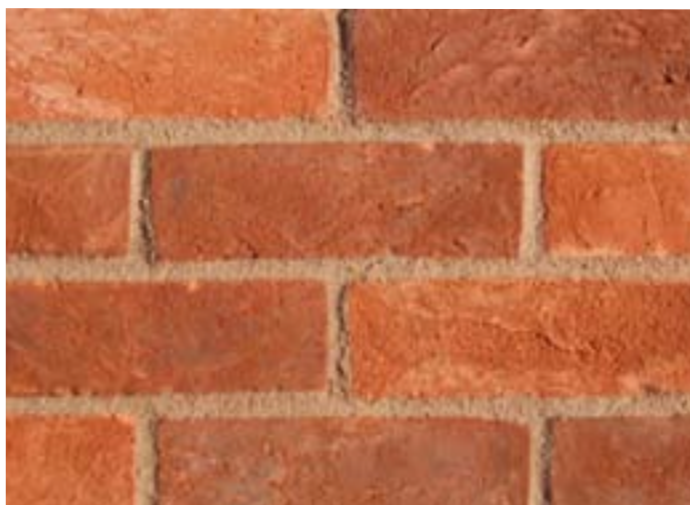
Sand-faced or semi smooth textures



Silver Grey



Southwold



Stratford Antique

Weathering options available



Stratford Mellow



Tudor Restoration



Windsor Red

Quality assured to the latest
European Standards

THE COTSWOLD COLLECTION

New Cotswold texture and colours

These new bricks, the Cotswold Collection, have a unique rugged texture, with distressed arrises and a variety of finishes. They provide an individual brick combination that quite literally cannot be matched.

The Cotswold Collection is blended by hand to provide a consistent mix of bricks within each pack. A bespoke blend to match an existing project, or for your own individual new build requirements, is also available on request.

Of course, being machine-made bricks, they have considerable advantages in consistency and quality, and are available in both 65mm Metric and 73mm Imperial sizes.

By using our traditional kilns, we have created a charming range of beautiful and natural colours of warm and pastel shades for use in individual new builds and renovation projects.



Example of extension to period property using 73mm Cotswold Blend

Individual and hand-sorted



Cotswold Red



Cotswold Blend



Cotswold Orange

Consistency and quality

Reclaim

“A cost effective way for a building to remain in keeping with its origins and surroundings”.

Reclaim bricks are ideal for matching with older buildings, renovations or creating an instant mature look in a modern structure. Each range can be supplied as plain colours or with blacks and/or whites included. 65mm and 73mm sizes are available, either in full loads from the works or locally from a network of stockists.

An ideal solution for building an extension required to be in keeping with the existing property, reclaim bricks offer a good match and an instant solution at the fraction of the cost of obtaining authentic reclaimed bricks.

Unlike many reclaimed and second hand bricks, all Northcot bricks are rated F2 and as such frost-resistant. Therefore, the high wastage element normally experienced with second hand bricks is not an issue when buying new, guaranteed Northcot products.

To help us meet your individual requirements, please contact our Sales Office.



Berkshire Red

Authentic traditional reclaimed look



Cherwell Autumn Blend



Cherwell Heritage Blend



Cherwell Mixture

In stock nationwide in many
builders merchants



Cherwell Russet



Cherwell Red



Cherwell Terrace Blend

65mm Metric and 73mm Imperial sizes
available ex stock



Cherwell Urban Antique



Malvern Red



Reclamation Blend

Non standard and purpose made sizes
also available



Reclaim Mixture



Wessex Mixture



Wessex Red

National sales representation

Traditional

“Available in a complementary range of textures, colours and sizes”.

The bricks in the traditional range are renowned for their unique charm and character. Available in either sand-faced, semi-smooth or rustic textures, the range has evolved over many years and continues to develop. A large number of merchant stockists ensure availability of the range throughout the country.

What makes Northcot so different? Northcot is one of the very few manufacturers that still has local reserves and uses the same surface clay that has been used over the centuries. This clay, when fired, produces an intense orange base colour.

The delicate and subtle shading created by the Northcot process of burning with coal in a traditional coal-fired kiln, results in an exciting range of naturally coloured products which are always in sympathy with the built environment. Our traditional methods achieve effects that more modernised brickworks simply cannot reproduce.



Autumn Tint

Reassuring quality as standard



Avon Smooth



Broadway Buff

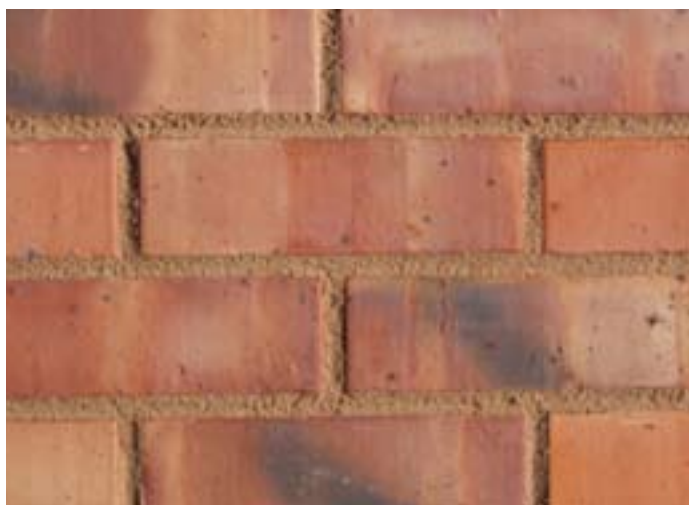


Cotswold Brown

Contact our sales office for your
nearest stockist



Donnington Deep Red



Kiln White Antique



Multi Red Rustic

Mixed load options available



Light Red Rustic



Northwick Autumn Brown



Northwick Dark Brown

48 hour sample board despatch
available on request



Northwick Red Sandfaced



Victorian Greenwich Blend



Victorian Mellow

All Northcot bricks are F2 durability

Specials

“A wide selection of shapes to add individuality to any property and match any brick, no matter what age, shape or colour”.

Besides a large variety of wire-cut facing bricks, bench-moulded handmade bricks and a selection of reclaim bricks, Northcot offers a wide range of Specials. Northcot takes pride in its specialist ability to match bricks from many parts of the country for renovations.



An interesting and varied selection of shape, size and colour

Special bricks are also available for unusual designs, renovations, extensions and for new builds, in order to create an enduring and quality finish. ‘Specials’ are available to match most brick types and can be supplied in either Metric or Imperial sizes. To complete the range, arches, name plates and commemorative plaques can also be produced as special items.



Many standard shapes available
from stock

Brick matching

With a considerable reduction in the number of brickworks, in business in the UK, it has become increasingly difficult to match existing brickwork.

At Northcot, we have a bespoke weathering facility that substantially increases the potential of a closer colour match for the discerning client.

Email sales@northcotbrick.co.uk attaching digital photographs of the brickwork to be matched, together with details of sizes, quantity required and your address, and we will send appropriate samples to you.



Email us your brick matching photos

Self build

Probably the single most important decision you will make on your new home is the choice of facing brick, as it is the one aspect that will remain forever.

From traditionally coal-fired machine-made bricks to genuine hand-thrown bricks, Northcot offers a wide selection of unique facing bricks to make your home truly individual.

Free sample panels are available to help you choose the right brick type for your project or to show local planners. Technical advice on any aspect of brickwork related to your new home is also available if required. Please contact our sales office for further information.



From fired earth to finished building

Renovation

Northcot produces 65mm and 73mm bricks as standard, many of which are available ex-stock from a wide range of national and independent Builders Merchants throughout the UK. Please contact the sales office for your nearest Northcot Brick stockist.

In addition to the sizes above, we produce 50mm, 68mm and 80mm bricks as standard Imperial sizes in a wide range of colours and textures, across most of our range.

Our manufacturing expertise and flexibility also mean that we can produce any non-standard or purpose-made sized bricks, along with the options of being able to weather the bricks to give an aged appearance, or produce bespoke colour blends to match existing projects, irrespective of the age of the building.



Northcot can manufacture any brick in any colour with any texture and in any size



Stockists: Northcot bricks are available from our ever increasing network of national and independent builders merchants. Please contact our sales office for your nearest stockist.



Sales Office: Along with national sales coverage, our experienced sales office team are there to advise on any customer enquiry or technical question you may have. Call them on [01386 700551](tel:01386700551).



Samples: We offer 48-hour sample despatch on samples of any of our products. Sample boards or brick boxes are available on request, along with our brochure.



Website: Visit www.northcotbrick.co.uk to view our constantly expanding range of facing bricks, request samples or download brochures using the contact page.



Self Build Shows: Northcot regularly exhibits at many of the homebuilding and self build shows. Please contact the sales office for complimentary tickets to our next show, and we'll look forward to seeing you there.



Works Visit: We welcome visitors to our brickworks in the Cotswolds. We have several large display areas of our bricks built in panels for your viewing. Please contact us to arrange a visit.

TECHNICAL SPECIFICATION

Brick Type																																
Brick Type	HANDMADE	TRADITIONAL WIRECUT																														
Brick Codes																																
Appearance	Lightly creased genuine handmade	Extruded wirecut smooth, rustic, plain or sandfaced																														
Specification	Bricks are manufactured to BS EN 771-1 (BS 3921:1985 now withdrawn)																															
Sizes	Metric: 215mm x 102.5mm x 50mm, 65mm 68mm 73mm 80mm Imperial: 9" x 4 ⁵ / ₁₆ " x 2", 2 ¹ / ₄ ", 2 ³ / ₈ ", 2 ¹ / ₂ ", 2 ⁵ / ₈ ", 2 ⁷ / ₈ ", 3", 3 ¹ / ₈ "																															
Specials	A full range of standard BS and purpose made Specials is available																															
Compressive Strength	24.5 N/mm ²	71.6 N/mm ²																														
Durability	F2	F2																														
Tolerances	T1	T2																														
Liability to Effloresce	Nil to slight	Nil to slight																														
Soluble Salt Content	S2	S2																														
Water Absorption	14 – 16 %	8 – 10 %																														
Average Bulk Density	1650 kg/M ³	1650 kg/M ³																														
Packaging	Shrinkwrapped and wire banded with holes for forklift use																															
Pack Sizes & Weights	<table border="1"> <thead> <tr> <th>Size (mm)</th> <th>Qty/ pack</th> <th>Wt (t)</th> <th>Size (mm)</th> <th>Qty/ pack</th> <th>Wt (t)</th> </tr> </thead> <tbody> <tr> <td>50</td> <td>650</td> <td>1.229</td> <td>50</td> <td>650</td> <td>1.070</td> </tr> <tr> <td>65</td> <td>500</td> <td>1.223</td> <td>65</td> <td>500</td> <td>1.072</td> </tr> <tr> <td>73</td> <td>500</td> <td>1.280</td> <td>73</td> <td>500</td> <td>1.195</td> </tr> <tr> <td>80</td> <td>400</td> <td>1.213</td> <td>80</td> <td>400</td> <td>1.100</td> </tr> </tbody> </table>	Size (mm)	Qty/ pack	Wt (t)	Size (mm)	Qty/ pack	Wt (t)	50	650	1.229	50	650	1.070	65	500	1.223	65	500	1.072	73	500	1.280	73	500	1.195	80	400	1.213	80	400	1.100	
Size (mm)	Qty/ pack	Wt (t)	Size (mm)	Qty/ pack	Wt (t)																											
50	650	1.229	50	650	1.070																											
65	500	1.223	65	500	1.072																											
73	500	1.280	73	500	1.195																											
80	400	1.213	80	400	1.100																											
Workmanship	The recommendations of good practice made in the relevant British or European Standards regarding design and workmanship must be fully observed.																															
Performance	All Northcot 1st quality bricks are Frost Resistant. Northcot Bricks are manufactured to F2 rating for Frost Resistance as described in BS EN 771-1: 2003 "Specification for Clay masonry units".																															
Samples	Usually within 48-hour dispatch																															
Important Advice	Colours and textures reproduced here are as accurate as the printing process allows and final choices should not be made from this brochure in isolation.																															

Northcot's staff are committed to providing a flexible, prompt and courteous service. The Sales Office has more than 30 years experience and knows all there is to know about Northcot bricks. We also have experienced representatives available to advise and offer guidance when required. Our 48-hour sample despatch service is available, providing either 3 or 5 brick packs or slip-panels. Sixty brick site panels can be produced for local planning and/or conservation departments on your behalf.



New Products (higher specification)					
RECLAIM & CHERWELL					
	CHB	VGB (Wirecut)	Cotswold Collection		
Prematurely 'aged' during the production process					
Non Standard: Most sizes can be accommodated in our production process			65mm 73mm		
71.6 N/mm ²	72.7 N/mm ²	72.7 N/mm ²	72.7 N/mm ²		
F2	F2	F2	F2		
T1	T1	T1	T1		
Nil to slight	Nil to slight	Nil to slight	Nil to slight		
S2	S2	S2	S2		
8 – 10 %	7 – 13 % (Average 10%)				
1650 kg/M ³		1650 kg/M ³			
Size (mm)	Qty/ pack	Wt (t)	Size (mm)	Qty/ pack	Wt (t)
50	650	0.927	50	650	1.070
65	435	0.929	65	500	1.072
73	400	1.009	73	500	1.195
80	320		80	400	1.100
Always mix from four packs, working vertically down the blades, not horizontally across the tops of packs. Bricks & brickwork should be covered to prevent saturation.					
The specification is for masonry (walling) products which are to be used in brickwork designed and built in accordance with recommendations in BS PD 6697: 2010 "Recommendations for the design of masonry structures to BS EN 1996-1-1 and BS EN 1996-2". The use of Sulphate Resisting Cement is recommended. Further details on website.					
For the latest updates on technical information, please visit our website on www.northcotbrick.co.uk					

Northcot Brick Ltd
Station Road, Blockley, Nr. Moreton-in-Marsh,
Gloucestershire GL56 9LH

Tel: 01386 700551
Fax: 01386 700852

email: sales@northcotbrick.co.uk
website: www.northcotbrick.co.uk



CHOSEN FOR CHARACTER

ESTABLISHED 1925



Northcot Brick Ltd

Station Road, Blockley, Nr. Moreton-in-Marsh
Gloucestershire GL56 9LH

Tel: 01386 700551

Fax: 01386 700852

email: sales@northcotbrick.co.uk

www.northcotbrick.co.uk